Technical Information Technomelt Q 5430



Type of adhesive transparent hotmelt on synthetic basis

Field of application Palettizing

Product specifications Test method

Viscosity 550 - 850 mPa.s at 160 °C Brookfield Thermosel Spindle 27

Softening point 103 - 113 °C Ring & Ball

Product specifications Technomelt Q 5430 is suitable for securing palletized cartons and bags

made of paper or films. Due to its film properties it allows clean palletizing.

After de-palletizing it is non-sticky.

Open time long, slightly surface tacky

Colour white transparent

Processing Technomelt Q 5430 is suitable for spot- as well as line- and spray

application.

See also "General Instructions for the Application of Hotmelts".

Application by means of nozzle applicators

Temperature 120 - 160 °C

Cleaning For cleaning of adhesive containers and application systems we

recommend the use of our cleaning agent V 1940. During use please consider safety instructions. For the cold cleaning of surface soilings on application equipment, conveyor belts or other machine parts Melt-O-Clean can be applied. Melt-O-Clean is based on natural resources and supplies the manual cleaning also in case of strong carbonisations. Before using Melt-O-clean its suitability for lacquered synthetic coated surfaces should

be tested.

Disposal See Safety Data Sheet

Security advices See Safety Data Sheet

Delivery form 500 g cubes

Shelf life and

Q5430 e.doc

Storage conditions In closed original packaging and under normal dry storage condition for at

least 2 years from date of production without negative impact on quality.

The information provided herein, especially recommendations for the usage and the application of our products, is based upon our knowledge and experience. Due to different materials used as well as to varying working conditions beyond our control we strictly recommend to carry out intensive trials to test the suitability of our products with regard to the required processes and applications. We do not accept any liability with regard to the above information or with regard to any verbal recommendation, except for cases where we are liable of gross negligence or false intention. Düsseldorf, January 2000

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Status: January 2000

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